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IN THE U.S. PATENT AND TRADEMARK OFFICE

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| Inventor | Karl Hermann CLAASEN et al | |
| Patent App. | 10/524,644 | |
| Filed | 5 January 2006 | Conf. No. 1990 |
| For | MAIN CYLINDER OR PRESS CYLINDER OF AN EXTRUSION/TUBE EXTRU | |
| Art Unit | 3725 | Examiner Tolan, E |
| Hon. Commissioner of Patents | | |
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SECOND AMENDMENT

In response to the Office Action mailed 07 January 2008,
please amend the above-identified application as follows:

ABSTRACT AMENDMENT

Please replace any Abstract on file with the Substitute
Abstract attached hereto.